Material - DIN 1.4404

Standard Specification for Austenitic Stainless Steels Cold Rolled, Strips, Slit, Coil and Sheets

GRAVITY CAST PVT. LTD. GRAVITY GROUP OF COMPANIES

Group - Ferrous Stainless Steel Alloys

Sub Group - DIN 1.4404 Austenitic Stainless Steels Cold Rolled, Strips, Slit, Coil and Sheets Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Cold Rolled, Strips, Slit, Coil and Sheets

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.		
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.	Solution Annealing	
Phosphorus	Р%	0.045 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	16.500 - 18.500		
Nickel	Ni %	10.000 - 13.000		
Molybdenum	Mo %	2.000 - 2.500		
Nitrogen	N %	0.110 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	440 - 2100
-	-	-	Yield Strength in Mpa	225 min.
	-	-	Elongation in %	12 min.
-	-	-	Reduction of Area in %	63 min.
-	-	-	Hardn <mark>ess in HB</mark>	215 max.
-	-	-	Impact in Joule	55 @ RT

Cross Reference Table					
Material	Standard	Country	Grade Belong to the Industry		
1.4404	EN	European Union	Rod, Bars, Wire and Forging		
SUS 316L	JIS	Japan	Hot Rolled Equal Leg Angles		
361L	AISI	USA	Bar, Wire, Strip, Plat, Sheet and Forging		
316 S11	BS	British	Forging		
03CH17N14M3	GOST	Russia	Pipes, Fittings, Bar, Sheet and Forging		
A743 CF3M	ASTM	USA	Casting		
A351 CF13M	ASTM	USA	Casting		

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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